

# Guide to assembly plants in Europe



## KEY

### BMW GROUP

(See also [2], [20])

- 1 Dingolfing, Germany – BMW 5-series sedan, station wagon, M5 station wagon, 5-series Gran Turismo, 6-series coupe, convertible, M6 coupe, convertible, 7-series sedan
- 2 Leipzig, Germany – BMW 1-series (3 door), coupe, convertible, i3 (2013), i8 (2014), X1
- 3 Munich, Germany – BMW 3-series sedan, station wagon
- 4 Regensburg, Germany – BMW 1-series (5 door), 3-series sedan, coupe, convertible, all-wheel drive, M3 sedan, coupe, convertible, Z4
- 5 Oxford, UK – Mini hatchback, convertible, Mini Clubman, Mini Paceman (SOP to be determined)
- 6 Goodwood, UK – Rolls-Royce Ghost, Phantom, Phantom Drophead Coupe, Phantom Coupe

### DAIMLER

(See also [20])

- 1 Bremen, Germany – Mercedes C-class sedan, station wagon, coupe, E-class coupe, cabriolet, SL, GLK, SLK
- 2 Dusseldorf, Germany – Mercedes Sprinter; Volkswagen Crafter
- 3 Rastatt, Germany – Mercedes A class, B class
- 4 Sindelfingen, Germany – Mercedes C-class sedan, E-class sedan,

station wagon, S-class sedan and hybrid, CL, CLS, SLS AMG; Maybach (ends 2013)

- 5 Ludwigsfelde, Germany – Mercedes Sprinter
- 6 Hambach, France – Smart ForTwo; ForTwo Electric
- 7 Vitoria, Spain – Mercedes Viano, Vito
- 8 Kecskemet, Hungary – Next Mercedes A and B class

### FIAT GROUP AUTOMOBILES

(See also [33], [34], [35], [45])

- 1 Cassino, Italy – Alfa Romeo Giulietta; Fiat Bravo; Lancia Delta
- 2 Maranello, Italy – Ferrari 599 GTB Fiorano, FF; 458 Italia; F430 spider; California
- 3 Melfi, Italy – Fiat Punto
- 4 Mirafiori, Italy – Fiat Punto; Alfa Romeo MiTo; Lancia Musa
- 5 Modena, Italy – Maserati GranTurismo, GranCabrio, Quattroporte
- 6 Pomigliano d'Arco, Italy – Fiat new Panda
- 7 Tychy, Poland – Fiat 500, Panda; Lancia new Ypsilon; Ford Ka
- 8 Bursa, Turkey (Tofas: Fiat 37.86%, Koc Holding 37.59%, public 24.28%) – Fiat Albea, Linea, Doblo, Fiorino, Citroen Nemo; Peugeot Bipper; Opel/Vauxhall Combo
- A San Benedetto Val di Sangro, Italy (Sevel Sud: Fiat 50%, PSA 50%) – Citroen Jumper/Relay; Fiat Ducato; Peugeot Boxer

- B Lieu Saint-Amand, France (Sevel Nord: Fiat 50%, PSA 50%) – Citroen C8, Jumpy/Dispatch; Fiat Scudo, Scudo Panorama; Peugeot 807, Expert

### FORD

(See also [7])

- 1 Southampton, UK – Ford Transit
- 2 Cologne, Germany – Ford Fiesta, Fusion
- 3 Saarlouis, Germany – Ford Focus, Focus ST, Focus Electric (2012) first-generation Kuga
- 4 Genk, Belgium – Ford Mondeo, Galaxy, S-Max
- 5 Valencia, Spain – C-Max, C-Max hybrid (2013) second-generation Kuga (date not announced), next-generation Transit Connect (date not announced)
- 6 Kocaeli, Turkey (Ford Otosan: Ford 41%, Koc Holding 41%, public 18%) – Ford Transit, Transit Connect, new light commercial vehicle (date not announced)
- 7 St. Petersburg, Russia – Ford Focus, Mondeo
- 8 Craiova, Romania – B-Max, subcompact vehicle (date not announced)

### GENERAL MOTORS

(See also [8], [1], [2], [4], [9], [24], [35], [41], [42])

- 1 Bochum, Germany – Opel/Vauxhall Astra Classic, Zafira
- 2 Eisenach, Germany – Opel/Vauxhall Corsa

- 3 Ruesselsheim, Germany – Opel/Vauxhall Insignia, Opel/Vauxhall Astra
- 4 Luton, UK – Opel/Vauxhall Vivaro; Renault Traffic II; Nissan Primastar
- 5 Ellesmere Port, UK – Opel/Vauxhall Astra, AstraVan
- 6 Zaragoza, Spain – Opel/Vauxhall Corsa, CorsaVan, Meriva, Combo
- 7 Gliwice, Poland – Opel/Vauxhall Astra Classic and Notchback, Zafira
- 8 St. Petersburg, Russia – Chevrolet Captiva, Cruze; Opel Antara, Astra
- A Togliatti, Russia (GM and AvtoVAZ joint venture) – Chevrolet Niva, Viva

### PSA/PEUGEOT-CITROEN

(See also [8], [17], [20])

- 1 Aulnay-sous-Bois, France – Citroen C3
- 2 Mulhouse, France – Citroen C4 hatchback, coupe, DS4; Peugeot 206, 308
- 3 Poissy, France – Citroen C3, DS3; Peugeot 207 hatchback, station wagon
- 4 Rennes-la-Jannais, France – Citroen C5 sedan, station wagon, C6; Peugeot 407 sedan, station wagon, coupe, 508
- 5 Sochaux, France – Peugeot 308 hatchback, station wagon, 308 CC, 3008, 5008
- 6 Madrid-Villaverde, Spain – Citroen C3, C3 Pluriel; Peugeot 207, 207 CC
- 7 Vigo, Spain – Citroen Berlingo, C4 Picasso; Peugeot Partner

- 8 Mangualde, Portugal – Citroen Berlingo, Berlingo First; Peugeot Partner, Partner Origin
- 9 Trnava, Slovakia – Citroen C3 Picasso; Peugeot 207
- A San Benedetto Val di Sangro, Italy (Sevel Sud: Fiat 50%, PSA 50%) – Citroen Jumper/Relay; Fiat Ducato; Peugeot Boxer
- B Lieu Saint-Amand, France (Sevel Nord: Fiat 50%, PSA 50%) – Citroen C8, Jumpy/Dispatch; Fiat Scudo, Scudo Panorama; Peugeot 807, Expert
- C Kaluga, Russia – (PCMA Rus: PSA: 70% - MMC: 30%) Citroen C4, C-Crosser; Peugeot 308, 4007; Mitsubishi Outlander
- D Kolin, Czech Republic (Toyota Peugeot Citroen Automobile: Toyota 50%, PSA 50%) – Citroen C1; Peugeot 107; Toyota Aygo

## RENAULT

(See also 4, 24)

- 1 Batilly, France - Renault Master and New Master; Opel/Vauxhall Movano
- 2 Dieppe, France - Renault Clio III RS, Gordini RS, GPL, Megane II RS
- 3 Douai, France - Renault Megane III coupe-cabriolet, Scenic III/Grand Scenic III
- 4 Flins, France - Renault Clio III
- 5 Maubeuge, France - Kangoo, Kangoo II, Kangoo Express, Kangoo II Express, Kangoo Be Bop
- 6 Sandouville, France - Renault Espace IV/Grand Espace IV, Laguna III sedan, wagon, coupe
- 7 Palencia, Spain - Renault Megane III hatchback, coupe station wagon, RS
- 8 Valladolid, Spain - Renault Clio III, Modus/Grand Modus
- 9 Moscow, Russia - (Avtoframos - Renault 94.1%, Moscow city council 5.9%) - Dacia Duster Logan, Sandero
- 10 Novo Mesto, Slovenia - Renault Clio II, Twingo II, Wind
- 11 Pitesti, Romania - Dacia Duster, Logan, Logan MCV, Logan van, Logan pickup, Sandero
- 12 Bursa, Turkey (Oyak-Renault: Renault 51%, Oyak 49%) - Renault Clio III, Clio II Symbol/Thalia, Megane II hatchback, sedan

## TOYOTA

- 1 Burnaston, UK – Toyota Auris, Auris Hybrid, Avensis,
- 2 Valenciennes, France – Toyota Yaris, Yaris Hybrid (2012)
- 3 Adapazari, Turkey – Toyota Auris, Verso
- 4 St. Petersburg, Russia – Toyota Camry
- 5 Ovar, Portugal – (Toyota Caetano Portugal: Toyota 27%, other 73%) – Toyota Dyna, Hiace, Optimo
- D Kolin, Czech Republic – (Toyota Peugeot Citroen Automobile: Toyota 50%, PSA 50%) – Toyota Aygo; Citroen C1; Peugeot 107

## VOLKSWAGEN

(See also 8, 9)

- 1 Dresden, Germany – VW Phaeton
- 2 Emden, Germany – VW Passat CC, sedan, station wagon
- 3 Hanover, Germany – VW Transporter T5, Porsche Panamera (painted bodies)
- 4 Ingolstadt, Germany – Audi A3 hatchback, A3 Sportback, A4 sedan, station wagon, allroad, A5 coupe, A5 Sportback, Q5
- 5 Neckarsulm, Germany – Audi A4 sedan, A5 cabriolet, A6 sedan, station wagon, allroad, A7 Sportback, A8, R8 coupe, spyder
- 6 Osnabrueck, Germany – VW Golf cabriolet
- 7 Wolfsburg, Germany – VW Golf, Golf Plus, Tiguan, Touran
- 8 Zwickau, Germany – VW Golf,

Passat sedan

- 9 Martorell, Spain – Seat Altea hatchback, station wagon, Altea Freetrack, Exeo sedan, station wagon, Ibiza hatchback, station wagon, Leon
- 10 Pamplona, Spain – VW Polo
- 11 Setubal, Portugal – Seat Alhambra; VW Eos, Scirocco, Sharan
- 12 Brussels, Belgium – Audi A1
- 13 Molsheim, France – Bugatti Veyron 16.4, Grand Sport, Super Sport
- 14 Sant'Agata Bolognese, Italy – Lamborghini Aventador, Gallardo coupe, spyder, Murcielago coupe, roadster
- 15 Crewe, UK – Bentley Continental Flying Spur, Continental GT, Continental GTC convertible, Mulsanne
- 16 Kvasiny, Czech Republic – Skoda Roomster/Praktik, Superb sedan, station wagon, Yeti
- 17 Mlada Boleslav, Czech Republic – Skoda Fabia hatchback, station wagon, Octavia sedan, station wagon
- 18 Vrchlabi, Czech Republic – Skoda Octavia sedan, station wagon
- 19 Poznan, Poland – VW Caddy, Transporter T5
- 20 Bratislava, Slovakia – Audi Q7; Porsche Cayenne; VW Touareg
- 21 Gyor, Hungary – Audi A3 cabriolet, TT coupe, roadster
- 22 Kaluga, Russia – Skoda Fabia, Octavia; VW Tiguan, Polo
- 23 Sarajevo, Bosnia – (from kits) EcoCarrier

## ZHEJIANG GEELY (VOLVO CAR CORP.)

- 1 Ghent, Belgium – Volvo C30, S40, S60, V50, XC60
- 2 Gothenburg, Sweden – Volvo S80, V60, V70, XC70, XC90
- 3 Uddevalla, Sweden (Pininfarina Sverige: Pininfarina 60%, Volvo 40% - Volvo to take full ownership and stop production in 2013) – Volvo C70

## OTHERS

### ASTON MARTIN

(See also 20)

- 1 Gaydon, UK – Aston Martin Cygnet, DB9 Coupe, DB9 Volante, DBS coupe, DBS Volante, Rapide (summer 2012), V8 Vantage coupe, V8 Vantage Roadster, V12 Vantage coupe, Virage coupe, Virage Volante

### AVTOTOR

- 2 Kaliningrad, Russia – (from kits) BMW 3 series, 5 series, X3; Cadillac CTS, Escalade; Chevrolet Lacetti; Kia Cee'd, Carens, Mohave, last-generation Rio, Soul, Sportage; Opel Astra, Insignia, Meriva, Zafira

### AVTOVAZ

(See also 4, 6, 16, 41)

- 3 Togliatti, Samara, Russia – Lada 4x4 (formerly Niva), Granta, Kalina, Samara, Priora
- A Togliatti, Samara, Russia – (joint venture: AvtoVAZ 50%, General Motors 50%) Chevrolet Niva

### AZIA AVTO

- 4 Ust-Kamenogorsk, Kazakhstan – (from kits) Chevrolet Captiva, Epica, Lacetti; Lada Niva

### CATERHAM CARS LTD

- 5 Dartford, UK – Caterham Academy, Classic, CSR, Roadsport, Superlight, Supersport, SP/300.R

### BOGDAN

- 6 Cherkasy, Ukraine – (from kits) Bogdan 2310; Hyundai Elantra, Tucson; Lada Classik/2104-2107, 2110

## DERWAYS

- 7 Cherkessk, Russia – (from kits) FAW Besturn B50 (2012), Vita (2012); Geely MK; Haima 3; Lifan 320, 520, 620

## EVROCAR

- 8 Solomonovo, Ukraine – (from kits) Skoda Fabia, Octavia, Roomster, Superb, Yeti

## GAZ

- 9 Nizhny Novgorod, Russia - GAZelle and Sobol light commercial vehicles; Chevrolet Aveo (2012); VW Jetta (2013); Skoda Octavia (2013), Yeti (2012)

## HONDA

- 10 Gebze, Turkey – Honda Civic 4 door (except hybrid)
- 11 Swindon, UK – Honda Civic, CR-V, Jazz

## HYUNDAI/KIA

(See also 2, 6, 16, 37, 42)

- 12 Nosovice, Czech Republic – Hyundai i30 hatchback, station wagon, ix20, ix35
- 13 Zilina, Slovakia – Kia Cee'd hatchback, station wagon, coupe, Sportage, Venga
- 14 St. Petersburg, Russia – Hyundai Accent/Solaris sedan
- 15 Izmit, Turkey (joint venture of Hyundai and Kibar Holding) – Hyundai Accent sedan, i20, Matrix

## IZHAVTO

- 16 Izhevsk, Russia – (from kits) Izh 27175; Kia Sorento, Spectra; Lada 2104-2107

## KARSAN OTOMOTIV

- 17 Bursa, Turkey – Citroen Berlingo First; Peugeot Partner Origin

## KREMENCHUG AVTO

- 18 Kremenchug, Ukraine – (from kits) Geely CK, King Kong; SsangYong Actyon, Korando, Kyrn, Rexton

## LTI VEHICLES

- 19 Coventry, UK – TX4 black taxi cab

## MAGNA STEYR

- 20 Graz, Austria – Aston Martin Rapide (ends summer 2012); Mercedes G class, SLS AMG (chassis and aluminum bodyshell); Mini Countryman; Peugeot RCZ

## McLAREN AUTOMOTIVE

- 21 Woking, UK – McLaren MP4-12C

## MITSUBISHI

- 22 Born, Netherlands – (NedCar: MMC 100%) Colt, Outlander (all output stops 2012)
- C Kaluga, Russia – (PCMA Rus: PSA: 70% - MMC: 30%) Citroen C4, C-Crosser; Peugeot 308, 4007; Mitsubishi Outlander

## MORGAN MOTOR

- 23 Malvern, UK – Morgan 4/4, Plus 4, Roadster, Aero Supersport, Three-Wheeler

## NISSAN

(See also 4, 1)

- 24 Barcelona, Spain – Nissan Navara, Pathfinder, Primastar; Opel/Vauxhall Vivaro; Renault Trafic
- 25 Sunderland, UK – Nissan Juke, Note, Qashqai, Qashqai+2
- 26 St. Petersburg: Nissan Murano, Teana, X-Trail

## OTOKAR

- 27 Arifiye, Turkey – (from kits) Land Rover Defender

## PORSCHE

(See also 3, 20)

- 28 Leipzig, Germany – Porsche Cayenne gasoline, diesel, hybrid (final assembly), Panamera gasoline, diesel, hybrid (final assembly), Cajun (2013) – paint shop, body shop
- 29 Stuttgart-Zuffenhausen, Germany – Porsche 911, Boxster, Cayman

## PROTON (GROUP LOTUS PLC)

- 30 Hethel, Norfolk, UK – Lotus 2-Eleven, Elise, Evora, Exige; Tesla Roadster (ends 2012)

## SAIC MOTOR CORP. (MG MOTOR UK)

- 31 Longbridge, UK – MG6 GT, MG6 Magnette

## SOLLERS (formerly SEVERSTAL AVTO)

- 32 UAZ: Ulianovsk, Russia – UAZ 2206-3900 series, 3151, 3164, Cargo, Hunter, Patriot
- 33 ZMA: Naberezhnye Chelny, Russia – (from kits) Fiat Albea, Palio, Doblo; SsangYong Actyon, Kyrn, Rexton
- 34 Yelabuga, Russia – Fiat Ducato, Linea

## SUZUKI

- 35 Esztergom, Hungary – Suzuki Swift, SX4, Splash; Fiat Sedici; Opel/Vauxhall Agila

## SWEDISH AUTOMOBILE

- 36 Trollhaettan, Sweden – Saab 9-3, 9-5 (production stopped in 2011)

## TAGAZ

- 37 Taganrog, Russia – (from kits) BYD F3; Hyundai Accent, Porter, Sante Fe; Tagaz C10, Road Partner, Tager, Vega; Vortex Corda, Estina, Tingo

## TATA MOTORS (JAGUAR LAND ROVER)

(See also 27)

- 38 Castle Bromwich, UK – Jaguar XF, XJ, XK
- 39 Halewood, UK – Land Rover Freelander 2, Range Rover Evoque
- 40 Solihull, UK – Land Rover Defender, Discovery 4, Range Rover, Range Rover Sport

## UKRAVTO

- 41 ZAZ: Zaporozhye, Ukraine – (from kits) Chevrolet Lanos; Lada Samara/2108-2109; ZAZ Chance, Forza, Lanos, Sens, Slavuta, Tavria
- 42 ZAZ: Ilychevsk, Ukraine – (from kits) Chevrolet Aveo; Kia Mohave, Sorento

## UNISON

- 43 Minsk, Belarus – (from kits) Iran Khodro Samand

## VALMET AUTOMOTIVE

- 44 Uusikaupunki, Finland – Fisker Karma

## ZASTAVA

- 45 Kragujevac, Serbia – (from kits) Fiat Punto; Opel/Vauxhall Astra

Sources: Automotive News Europe research, companies, IHS Automotive



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